

SAFETY DATA SHEET M3 OVEN CLEANER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name M3 OVEN CLEANER

Product number HLM23

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Caustic Detergent. For professional use only.

Uses advised against Not for direct contact with Food or Beverage stuffs. Not for oral consumption.

1.3. Details of the supplier of the safety data sheet

Supplier UK - Holchem Laboratories Ltd. Gateway House, Pilsworth Road,

Bury, BL9 8RD

Tel: +44 (0) 1706 222288; e-mail info@holchem.co.uk EU - Kersia Deutschland GmbH, Marie-Curie-Straße 23

53332 Bornheim - Sechtem

1.4. Emergency telephone number

Emergency telephone Emergency Information:-

For accidents and spillages involving this product that pose a threat to the environment, or

human health, or require immediate first aid advice call:- +44(0) 1865 407333.

Note:- This number will not accept order queries or calls dealing with equipment breakdowns. This product is registered with the NPIS. UK Environment Agency 24hour Advisory Service 0800 807060. Irish Environmental Protection Agency 1890 335599 (This is a Lo Call Number) Ireland - For information or to report a poisoning incident contact The National Poisons

Information Centre (01 8092166).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1A - H314 Eye Dam. 1 - H318

Environmental hazards Not Classified

2.2. Label elements

Hazard pictograms



Signal word Danger

Hazard statements H314 Causes severe skin burns and eye damage.

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Precautionary statements P280 Wear protective gloves, eye and face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water or shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/ attention.

P501 Dispose of contents/ container in accordance with national regulations.

Contains SODIUM HYDROXIDE

Detergent labelling < 5% anionic surfactants, < 5% EDTA and salts thereof, < 5% non-ionic surfactants

Supplementary precautionary P405 Store locked up.

statements

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB. Note:- H290 May be Corrosive to Metals Classification relates to Soft Metals such as Aluminium and Copper, when used correctly this product is not expected to be corrosive to 304 and 316 Stainless Steel.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

SODIUM HYDROXIDE 5-10%

CAS number: 1310-73-2 EC number: 215-185-5 REACH registration number: 01-

2119457892-27

Classification

Met. Corr. 1 - H290 Skin Corr. 1A - H314 Eye Dam. 1 - H318

MONOPROPYLENE GLYCOL 1-5%

CAS number: 57-55-6 EC number: 200-338-0 REACH registration number: 01-

2119456809-23-XXXX

Classification

Not Classified

N-ALKYL "tallow" N,N-BIS HYDROXYETHYL AMINE OXIDE

<1%

CAS number: 61791-46-6 EC number: 263-179-6

M factor (Acute) = 1

Classification

Skin Corr. 1C - H314 Eye Dam. 1 - H318 Aquatic Acute 1 - H400

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ETHYLENEDIAMINETETRAACETIC ACID TETRASODIUM

<1%

SALT

CAS number: 64-02-8 EC number: 200-573-9 REACH registration number: 01-

2119486762-27

Classification

Met. Corr. 1 - H290 Acute Tox. 4 - H302 Acute Tox. 4 - H332 Eye Dam. 1 - H318 STOT RE 2 - H373

The full text for all hazard statements is displayed in Section 16.

Composition comments

To the best of our knowledge, all of the substances used in this product are being supported

for the relevent application in REACH.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information For immediate First Aid advice in the UK, dial 111. When it is safe to do so, remove victim

immediately from source of exposure. However, consideration should be given as to whether

moving the victim will cause further injury.

Inhalation Remove affected person from source of contamination. Move affected person to fresh air and

keep warm and at rest in a position comfortable for breathing. If breathing stops, provide

artificial respiration. Get medical attention if any discomfort continues.

Ingestion Do not induce vomiting. Rinse mouth thoroughly with water. Place unconscious person on the

side in the recovery position and ensure breathing can take place. Get medical attention.

Skin contact Remove contaminated clothing that is not stuck to the skin. Flush area with clean water.

Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Eye contact Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of

water. Continue to rinse for at least 15 minutes and get medical attention.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information This is a high caustic clinging product. Skin burns are possible and Permanent Damage to

eyes can occur.

Inhalation Inhalation of mists or vapour from hot surfaces may result in soreness, irritation or burns to

the mouth, nose and respiratory tract.

Ingestion Unlikely route of exposure without deliberate abuse. If neat chemical is ingested, chemical

burning of mouth, throat and GI tract will occur.

Skin contact May cause serious chemical burns to the skin.

Eye contact May result in permanent eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Contains Surfactants, Chelants and Sodium Hydroxide in Aqueous solution.

SECTION 5: Firefighting measures

5.1. Extinguishing media

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Suitable extinguishing media The product is non-combustible. Use fire-extinguishing media suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards The product is non-combustible. If heated, corrosive vapours may be formed. In contact with

some metals (Aluminium, Zinc and their Alloys) Hydrogen Gas is formed, which may form an

explosive mixture with air.

5.3. Advice for firefighters

Protective actions during

firefighting

Protective clothing and respiratory protection should be worn when tackling fires involving this product. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters

clothing.

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions

Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Collect and place in suitable waste disposal containers and seal securely. For waste disposal, see Section 13. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Reference to other sections

See sections 8.12 & 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions

Wear suitable protective equipment for prolonged exposure and/or high concentrations of vapours, spray or mist. Read and follow manufacturer's recommendations.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions

Keep container tightly closed. Keep only in the original container. Store in a demarcated bunded area to prevent release to drains and/or watercourses. Store away from the following materials: Acids. Store between - 5 and 40 Degrees C

7.3. Specific end use(s)

Specific end use(s)

Detergent, refer to Product Information Sheet for full details.

Usage description

This product is suitable for use in food preparation areas, but is not designed for direct food

contact.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

SODIUM HYDROXIDE

Short-term exposure limit (15-minute): WEL 2 mg/m³

MONOPROPYLENE GLYCOL

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Long-term exposure limit (8-hour TWA): WEL 150 ppm 474 mg/m³ vapour

Long-term exposure limit (8-hour TWA): 10 mg/m3 particulates

WEL = Workplace Exposure Limit.

Ingredient comments

As a requirement of REACH we have considered all of the components of this formulation. We believe that Sodium Hydroxide (NaOH) is the most hazardous component of this formulation. Sodium Hydroxide is not expected to be systemically available to the body under normal handling and use conditions, therefore systemic effects of Sodium Hydroxide after Dermal or Inhalation Exposure are not expected to occur. Based on data from our raw material suppliers, we understand that if the risk management measures outlined in section 8.2 are followed, the inhalation exposure is below the DNEL of 1mg/m3. Where an exposure level is quoted, a risk assessment should consider if there is a need to monitor the atmosphere of the working environment. Results should be compared against the WEL and/or DNEL information provided. The Long Term WEL refers to total exposure of a worker to a specific substance averaged out over an 8 hour period.

The Short Term WEL refers to a single exposure of a worker to a specific substance over a 15 minute period.

If the Short Term WEL is exceeded and no Long Term Limit is set, further exposure during the working shift is not permitted. Further controls should be implemented to ensure that future exposure to the substance is reduced below the levels set before the activity is repeated/continued. Where no Short Term WEL exists, guidance from the HSE is to use a value of three times the Long Term WEL.

The WEL limits are laid down in the EH40 list as supplied by the HSE. Where a worker is exposed to levels approaching a limit, further exposure control measures should be considered to reduce exposure to the substance. DNEL and/or PNEC information is supplied by manufacturers of substances in accordance with REACH legislation (Regulation (EC) No 1907/2006), and is used to provide suitable risk reduction measures to limit exposure of the user of the substance to a non hazardous level. If the measured level of exposure by a route divided by the DNEL for the route is greater than 1, then further exposure controls should be implemented as described in section 8.2. Where new information becomes available under REACH, this will be passed on as revisions to the Safety Data Sheet.

SODIUM HYDROXIDE (CAS: 1310-73-2)

DNEL Industry - Inhalation; Long term local effects: 1.0 mg/m³

DNEL data for Professional users is not yet available, but it is assumed to be the

same as for Industrial users.

Industry - Dermal; Short term local effects: 2%

PNEC No information is available for PNEC data for Sodium Hydroxide

MONOPROPYLENE GLYCOL (CAS: 57-55-6)

DNEL Professional - Inhalation; Long term systemic effects: 168 mg/m³

Professional - Inhalation; Long term local effects: 10 mg/m³

PNEC - Fresh water; 260 mg/l

- marine water; 26 mg/l

Sediment (Freshwater); 572 mg/lSediment (Marinewater); 57.2 mg/l

Soil; 50 mg/kg dwtSTP; 20000 mg/l

ETHYLENEDIAMINETETRAACETIC ACID TETRASODIUM SALT (CAS: 64-02-8)

DNEL Professional - Inhalation; Long term systemic effects: 1.5 mg/m³

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PNEC - Fresh water; 2.86 mg/l

marine water; 0.286 mg/l
Intermittent release; 1.56 mg/l
Soil; 0.937 mg/kg, mg/kg dwt

- STP; 55.94 mg/kg

SODIUM C14-C17 SECONDARY ALKYL SULPHONATE (CAS: 97489-15-1)

DNEL Professional - Dermal; Short term local effects: 2,8 mg/cm2

Professional - Dermal; Long term systemic effects: 5mg/Kg bw/day Professional - Inhalation; Long term systemic effects: 35mg/m3

- Dermal; Long term local effects: 2.8 mg/cm²

PNEC - Sediment (Marinewater); 0.94 mg/kg dw

- Soil; 9.4mg/Kg dw

- Intermittent release; 0.06mg/l

- Sediment (Freshwater); 9.4 mg/Kg dw

- Fresh water; 0.04mg/l

- STP; 600mg/l

- marine water; 0.004mg/l

SODIUM ALKYL ETHER SULPHATE (CAS: 68891-38-3)

DNEL Professional - Dermal; Long term systemic effects: 2750 mg/kg/day

Professional - Inhalation; Long term systemic effects: 175 mg/m³
General population - Oral; Long term systemic effects: 15 mg/kg/day
General population - Dermal; Long term systemic effects: 1650 mg/kg/day
General population - Inhalation; Long term systemic effects: 52 mg/m³

PNEC - Fresh water; 0.24 mg/l

- marine water; 0.024 mg/l

- Intermittent release; 0.071 mg/l

- Sediment (Freshwater); 5.45 mg/kg

- Sediment (Marinewater); 0.545 mg/kg

- Soil; 0.946 mg/kg

- STP; 10 g/l

8.2. Exposure controls

Protective equipment





Appropriate engineering controls

As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapour or mist.

Personal protection

The PPE indicated above is not a COSHH assessment. It represents PPE that should be considered during the manufacture, distribution, use and final disposal stages of this product's life cycle. It is the responsibility of employers to conduct a COSHH/risk assessment to determine appropriate PPE levels. The information given below should be used to support this assessment. Where possible replace manual processes with automated or closed processes to minimise contact with the product.

Eye/face protection

The following protection should be worn: Full face visor or shield. Refer to EN Standard 166 to select appropriate level of protection.

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Hand protection Impervious Chemical Resistant Gloves of Butyl Rubber, PVC, Polychloroprene with a natural

latex liner, all with a minimum material thickness 0.5mm and a breakthrough time of

>480mins. Alternatively Nitrile Rubber, Fluorinated Rubber, both with a minimum thickness of 0.35 - 0.4mm and a breakthrough time of >480minutes. Refer to Standard EN 374 and EN

16523

Other skin and body

protection

Provide eyewash station. Wear suitable protective clothing as protection against splashing or

contamination.

Respiratory protection No specific recommendation made, but respiratory protection must be used if the general

> level exceeds the Workplace Exposure Limit. In the case of dust or aerosol formation (eg spraying), or vapour from hot vessels, use respiratory protection with an approved filter (P2).

Environmental exposure

controls

Do not allow the substance to contaminate surface water/ground water. See points 6, 12 &13.

General Health and Safety

Measures.

Odour

In use solutions are likely to have extreme pH values and should be considered to be classified as H314. This should be considered when selecting control measures and PPE. A

full Risk Assessment should be carried out before handling any chemical(s). Risk

Assessments should refer to COSHH, and any other relevant legislation or industry specific guidelines governing the use of chemicals. We recommend full protective overalls, gloves and

face protection when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Clear Gel In use will appear as a white foam. **Appearance**

Colour Colourless.

Odourless.

Odour threshold Not applicable.

pН pH (concentrated solution): >13

<3 degrees°C Melting point

Initial boiling point and range Not applicable.

Flash point Not available.

Evaporation rate Not applicable.

Evaporation factor Not applicable.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or

explosive limits

Not applicable.

Other flammability Not applicable.

Vapour pressure Not applicable.

Vapour density Not applicable.

1.06 - 1.07 @ 20 Degrees C Relative density

Bulk density Not applicable.

Solubility(ies) Soluble in water.

Partition coefficient Not applicable.

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Auto-ignition temperature Not applicable.

Decomposition Temperature Not applicable.

Viscosity Not determined.

Explosive properties Not applicable.

Explosive under the influence

of a flame

Volatility

Not considered to be explosive.

Oxidising properties Does not meet the criteria for classification as oxidising.

Not applicable.

9.2. Other information

Refractive index Not applicable.

Particle size Not applicable.

Molecular weight Not applicable.

Saturation concentration Not applicable.

Critical temperature Not applicable.

Volatile organic compound Not applicable.

Explosive Properties Not Classified as Explosive

Storage Temperature Range Store between -5 and 40 Degrees C

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Not expected to react when correctly stored and used. Mixing with other chemicals may

produce unexpected reactions. Reactions with the following materials may generate heat:

Strong acids.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. - See note 10.6.

10.3. Possibility of hazardous reactions

Possibility of hazardous

reactions

Refer to section 10.1. Do not mix with acids, this will generate heat and give off corrosive

vapours.

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Strong acids. Reaction with Aluminium, Zinc, Tin, Copper or their alloys produces flammable

Hydrogen Gas.

10.6. Hazardous decomposition products

Hazardous decomposition

Does not decompose when used and stored as recommended. - See section 10.5.

products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

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ATE oral (mg/kg) 144,927.54

Respiratory sensitisation

Respiratory sensitisation No evidence of respiratory sensitisation for any component of this formulation.

Skin sensitisation

Skin sensitisation No evidence of skin sensitisation for any component of this formulation.

Carcinogenicity

Carcinogenicity The components of this formulation are corrosive to skin and the respiratory tract, but will not

be systemically available in the body under normal conditions of handling. As a consequence

it is not expected to cause cancer.

Reproductive toxicity

Reproductive toxicity - fertility The components of this formulation are corrosive to the skin and respiratory tract, but will not

be systemically available in the body under normal conditions of use and handling. As a consequence it is not expected to be toxic to the reproductive system or the developing

foetus.

General information Toxic effect linked with corrosive properties. See section 4.2.

Inhalation May cause damage to mucous membranes in nose, throat, lungs and bronchial system. - See

section 4.2.

Ingestion May cause chemical burns in mouth, oesophagus and stomach.

Skin contact Causes severe burns.

Eye contact Risk of serious damage to eyes. May cause permanent eye injury.

SECTION 12: Ecological information

Ecotoxicity Normal use is unlikely to pose a risk to the environment. This product is not classified as

hazardous to the environment. However it contains a component (or components) that is

(are) classified as very toxic to the aquatic environment in their neat form.

12.1. Toxicity

Acute aquatic toxicity

Acute toxicity - fish

To the best of our knowledge the main ecological risk in this product comes from the Tallow-

bis(2-hydroxyethyl)amine oxide, for which:-

The Freshwater LC50 (96hr) is 0.95mg/ltr (Fish - Brachydania).

The Freshwater EC50 (48hr) is 0.47mg/ltr (Daphnia).

Normal use of the diluted product is not expected to pose any risk.

See note 12.0

12.2. Persistence and degradability

Persistence and degradability
The surfactant(s) used in this preparation complies (comply) with the biodegradability criteria

as laid down in the European Detergents Regulation No 648/2004 as amended.

12.3. Bioaccumulative potential

Bioaccumulative potential Not expected to bioaccumulate.

Partition coefficient Not applicable.

12.4. Mobility in soil

Mobility The product contains substances which are water soluble and may spread in water systems.

12.5. Results of PBT and vPvB assessment

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Results of PBT and vPvB

assessment

This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects Not determined.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

When handling waste, the safety precautions applying to handling of the product should be General information

considered. Do not mix with other chemicals.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority. |

Consideration should be given to water authority effluent permits.

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID) 1824

UN No. (IMDG) 1824

UN No. (ICAO) 1824

14.2. UN proper shipping name

Proper shipping name

(ADR/RID)

SODIUM HYDROXIDE SOLUTION

Proper shipping name (IMDG) SODIUM HYDROXIDE SOLUTION

Proper shipping name (ICAO) SODIUM HYDROXIDE SOLUTION

Proper shipping name (ADN) SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

ADR/RID class 8

ADR/RID label 8

IMDG class 8

ICAO class/division 8

Transport labels



14.4. Packing group

ADR/RID packing group Ш

Ш IMDG packing group

ICAO packing group Ш

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

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14.6. Special precautions for user

EmS F-A, S-B

Emergency Action Code 2R

Hazard Identification Number 80

(ADR/RID)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Classification and Labelling of Chemicals (GB CLP) and considers UK National REACH

legislation.

EU legislation European Regulation (EC) No 1272/2008 (as amended) on Classification, Labelling and

Packaging of Substances and Mixtures.

Also considered is the REACH Regulation (EC) No.1907/2006 (as amended).

15.2. Chemical safety assessment

Pcs Information

No chemical safety assessment has been carried out.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet

(EC) No. 1272/2008: EU Regulation on Classification, Labelling and Packaging of

Substances and Mixtures.

NPIS - National Poisons Information Service. vPvB - Very Persistent, Very bioaccumulative. PBT - Persistent, Bioaccumulative & Toxic.

REACH - Registration, Evaluation, Authorisation & restriction of CHemicals (Regulation EC

1907/2006).

DNEL - Derived No Effect Limit.

PNEC - Predicted No Effect Concentration.

COSHH - Control of Substances Hazardous to Health.

Industry - Refers in section 8 to application of the substance in an industrial process. Professional - Refers in section 8 to application/use of the preparation/product in a skilled

trade premises.

General information This document is a Safety Data Sheet, NOT a CoSHH assessment. It is the customer's

responsibility to conduct a full CoSHH assessment, taking into account the information held within this document along with other local factors considered in a risk assessment. The Risk and Hazard statements listed below are the full text of abbreviations used in this document.

They are not the final classification, for this refer to section 2.

Revision comments Amendment to the emergency phone number in Section 1.4.

Revision date 28/10/2021

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Hazard statements in full H314 Causes severe skin burns and eye damage.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage. H318 Causes serious eye damage.

REACH extended MSDS

comments

REACH requires that persons handling chemicals should take the necessary risk management measures, in accordance with assessments from manufacturers and importers of chemical substances. The relevent recommendations must be passed along the supply chain. These assessments are generally reported in Exposure Scenarios.

Where Exposure Scenarios have been provided for substances used in this product, the

relevent information is incorporated into the safety data sheet.

END OF SAFETY DATA SHEET

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.